

02/23/2018

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#### **MODEL:** SJ-3506-SMT-TR **DESCRIPTION: MID MOUNT AUDIO JACK**

#### **FEATURES**

- mid mount for low profile applications
- shielded
- two switch configuration, one normally open, one isolated and normally closed





#### **SPECIFICATIONS**

parameter	conditions/description	min	typ	max	units
rated input voltage			12		Vdc
rated input current				1	А
contact resistance <sup>1</sup>	between terminal and mating plug between terminal in a closed circuit			50 30	mΩ mΩ
insulation resistance	at 500 Vdc	100			MΩ
voltage withstand	for 1 minute			500	Vac
insertion/withdrawal force		0.3		3	kg
operating temperature		-25		85	°C
life	at a rate of 24 cycles/minute		5,000		cycles
flammability rating	UL94V-0				
RoHS	2011/65/EU				

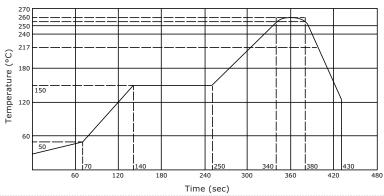
- 1. When measured at a current of less than 100 mA/1 kHz 2. All specifications measured at  $10\sim35^{\circ}$ C, humidity at  $45\sim85\%$ , under standard atmospheric pressure, unless otherwise noted.

## **SOLDERABILITY**

parameter	conditions/description	min	typ	max	units
reel storage	at relative humidity <80%			40	°C
reflow soldering <sup>3</sup>	see reflow profile	255	260	265	°C
drying conditions <sup>4</sup>	parts in reel: bake at $40^{\circ}$ C $\pm 5^{\circ}$ C for 72 hours parts removed from reel: bake at $40^{\circ}$ C $\pm 5^{\circ}$ C for 10 hours				

Note:

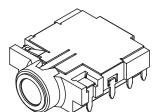
- 3. Must reflow solder within 72 hours from opening vacuum packaging at a temperature <30°C & relative humidity <60%.
- 4. When exceeding floor life by >72 hours.



### **MECHANICAL DRAWING**

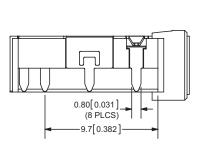
units: mm[inches] tolerance: X.X ±0.2mm

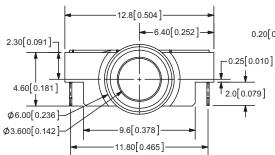
X.XX ±0.1mm  $X.XXX \pm 0.05mm$ PCB: ±0.05 mm

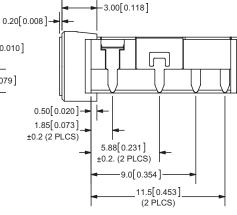


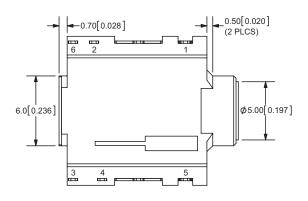
	MATERIAL	PLATING
terminal 1	copper alloy	gold flash
terminal 2	copper alloy	gold flash
terminal 3	copper alloy	gold flash
terminal 4	copper alloy	gold Ifash
terminal 5	copper alloy	gold flash
terminal 6	copper alloy	gold flash
shield	copper alloy	nickel plated
bushing	brass	nickel plated
plastic	PA6T or equivalent	

15.2[0.598]



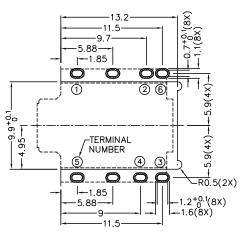






Model No.	SJ-3506-SMT-TR	
Schematic	SHIELDING  1  2  6  3  4  5  5	
PIN		
1	sleeve	
2	tip	
3	ring	
4	isolated ring	
5	isolated ring switch (N-O)	
6	tip switch	



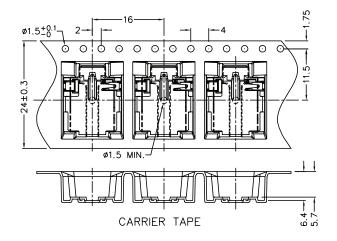


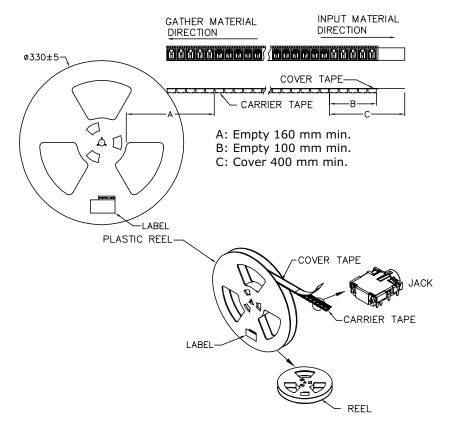
Recommended PCB Layout Top View

# **PACKAGING**

units: mm

Reel Size: Ø330 mm Reel QTY: 500 pcs per reel





### **REVISION HISTORY**

rev.	description	date	
1.0	initial release	06/28/2011	
1.01	added TR package option, updated schematic	11/28/2012	
1.02	added storage and drying conditions, and tape and reel packaging details	02/23/2018	

The revision history provided is for informational purposes only and is believed to be accurate.



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