



## SPECIFICATIONS:

#### **MATERIAL:-**

INSULATOR: PBT + 15% E

CONNECTOR SHELL: PHOSPHOR BRONZE  
CENTER CONTACT: PHOSPHOR BRONZE

FINIS

CONNECTOR SHELL: SILVER PLATING  
CENTER CONTACT: GOLD PLATING

ELECTRIC,

VOLTAGE PROOF: 200 V AC FOR 1 MINUTE  
CONTACT RESISTANCE 20 Ω MAX FOR CENTER CONTACT

CONTACT RESISTANCE: 20 m $\Omega$  MAX. FOR 10 SEC.

10 mΩ MAX. FOR OUTSIDE  
ECS. 10 mΩ MIN.

MECHANICAL

WITHDRAWAL FORCE 9.15N. MIN.

#### WITHDRAWAL FROM ENVIRONMENTAL

ENVIRONMENTAL:-  
TEMPERATURE RANGE -40°C TO +60°C

NOTES: ALL DIMENSIONS AND NOTES  
MARKED **X** ARE CRITICAL AND  
MUST BE CHECKED IN ACCORDANCE  
WITH QUALITY DOC. 01-02A

NOTES:  
REMOVE ALL BURRS & SHARP EDGES 0.25 MAX  
MACHINE FILLET R0.25 MAX.  
ALL DIAS. TO BE CONCENTRIC WITHIN .125 T.I.R  
INTERPRETATION PER MIL STD 8, 10 & 12

Allan	1	01.08.06	-
NAME	ISS.	DATE	C/NOTE
APPROVED:			
CHECKED:			
DRAWN: Allan			
CUSTOMER REF.:			
ASSEMBLY DRG:			

**HARWIN**

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TOLERANCES  
 X. =  $\pm 1$ mm  
 X.X =  $\pm 0.25$ mm  
 X.XX =  $\pm 0.10$ mm  
 .XXX =  $\pm 0.01$ mm  
 ANGLES =  $\pm 5^\circ$   
 UNLESS STATED

MATERIAL: SEE NOTE

FINISH: SEE NOTE

S/AREA:

TITLE:	RF CONNECTOR CABLE PLUG (SHELL, INSULATOR, CENTER CONTACT)
DRAWING NUMBER:	UMCP-8020005
SHT 1 OF 1	